axcelis		Carrier Selection When Axcelis	is Paying for the Freight	
DOMESTIC	Service Level	Weight	Carrier	Account
	Ground	1-150 Lbs	UPS Ground	028387
			** If you can not ship UPS, Contact Logistics Below for alternate arrangem	ents
	Ground (LTL)	150+ Lbs/ Palletized Freight	Estes Express (Primary)	8008348
	LTL Less than truckload			
	Express	1-150 Lbs	UPS Next Day Air Saver	028387
	If within NE use Ground			
	Express Air Freight	150+ Lbs/Palletized Freight	FedEx Express	0021-4391-7
INTERNATIONAL	Service Level	Weight	Carrier	Account
				i
	Economy/Priority	1-50 Lbs (25Kg)	DHL Express Worldwide (Economy) DHL Express Worldwide Premium 12:00 (Priority)	942958513
	Economy/Priority International Air- Specify	1-50 Lbs (25Kg)	· · · · · · · · · · · · · · · · · · ·	942958513
	,		· · · · · · · · · · · · · · · · · · ·	942958513
	International Air- Specify	1-50 Lbs (25Kg) 25Kg and Above	DHL Express Worldwide Premium 12:00 (Priority)	942958513
	International Air- Specify Standard (Consol), ISS,		DHL Express Worldwide Premium 12:00 (Priority) Expeditors International for all Origins Outside of Europe	942958513
	International Air- Specify Standard (Consol), ISS, Express or NFO when		DHL Express Worldwide Premium 12:00 (Priority) Expeditors International for all Origins Outside of Europe	942958513
	International Air- Specify Standard (Consol), ISS, Express or NFO when Booking Ocean Note: All RGA shipn	25Kg and Above LCL and FCL ments should use deferred/econon	DHL Express Worldwide Premium 12:00 (Priority) Expeditors International for all Origins Outside of Europe DB Schenker for all Origins In Europe	942958513

SPECIALTY CARRIERS	Specialty Pickups (Please contact Axcelis logistics team to make arrangements)				
	Service Level	Weight	Carrier	Account	
MA/ Northeast Region	Same Day Rush Pickup	1-3000 Lbs	Truck Courier		
Domestic	All Service levels	All weight breaks	Main Freight (Collect to Axcelis)		
Domestic	Economy	All weight breaks	Millennum Logistics Alternate- requires AXC approval		
Domestic/International	Next Flight Out	All weight breaks	World Courier	150428	

All US Import Shipments require advance notification and complete documents to be sent to: import.compliance@axcelis.com and Andrew.Rose@axcelis.com

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 Logistics

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